

Ship Oct. 26

Work Order ID 91373

91373

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October-05-12 9:59:02 AM

Item ID: D212-803-015 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: LH Pilot in Command, Complete Installation
 Start Date: 10/05/12 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 10/26/12 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: W Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D212-803	

100	DOCUMENT CONTROL	0.00	DAS 15 2-03						
100									
DC	Memo	0.00	12 10 30						
Document Control	Photocopy blue file and type labels per PPP D212-803-015 CHG001		002						

Order MLS 12-10-11

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

IX SP 12-10-24

120	QC4- 100% Inspect kits for completeness	0.00	DAS 15 2-03						
120									
QC	Memo	0.00	12 10 30						
Quality Control									

1

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Item ID: D212-803-015 Accept ***N900040100*** Setup Start ***NS1***
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Item Name: LH Pilot in Command, Complete Installation
Start Date: 10/05/12 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 10/26/12 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D212-803-015								
	Location: <u>B</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/10/30
12/10/31
12-10-30

Picklist Print

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Work Order ID: 91373

Parent Item: D212-803-015

Parent Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/05/12

Required Date: 10/26/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.03 new issue DD verf:EC
VERIFIED BY:DD

IPP REV B:12-10-01 REV B JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4410-043 Co-Pilot Collective Head Assembly (212)	SMD	Manufactured	No			110	Each	0.0000	1	91376			SP
D4410-5 Face Plate	SMD	Manufactured	No			110	Each	0.0000		B91381			SP
D4411-3 Placard	SMD	Manufactured	No			110	Each	0.0000		B92274			SP
D4411-5 Placard	SMD	Manufactured	No			110	Each	0.0000		B92273			SP
D4411-7 Placard	SMD	Manufactured	No			110	Each	3.0000		B92204			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				prelim		1							
				89787		1							
				ST110		2							
				76527		2							
D4413-1 Dome Plug	SMD	Manufactured	No			110	Each	5.0000	1	B91375			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST110		5							
				80844		5							
27ET51-T Switch	SMD	Purchased	No			110	Each	0.0000	1	M123364			SP
30-037-26 Diode Assembly	SMD	Purchased	No			110	Each	0.0000	3	M123364			SP
30-037-3 Diode Assembly	SMD	Purchased	No			110	Each	0.0000	2	M123364			SP
AN961-6T Washer	SMD NAS1149F0463P	Purchased	No			110	Each	0.0000	3	M123314			SP

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Picklist Print

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Work Order ID: 91373

Parent Item: D212-803-015

Parent Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/05/12

Required Date: 10/26/12

Start Qty: 1.00

Required Qty: 1.00

SEMIXY-5-J
Switch

Smb

Purchased No

110 Each 2.0000

1 SP. 54

Location

Loc Qty

Loc Code

ST378

2

122889

2

M39029/31-240

Smb

Purchased No

110 Each 0.0000

21

21

m/23503 SP

Pin

M39029/32-259

Smb

Purchased No

110 Each 0.0000

21

21

m/23503 SP

Socket

M39029/31-228

Smb

Purchased No

110 Each 0.0000

2

2

m/23503 SP

Pin

M39029/32-247

Smb

Purchased No

110 Each 0.0000

2

2

m/23503 SP

Socket

MS21042L06

Smb

Purchased No

110 Each 429.0000

3

3

SP 54

Nut

Location

Loc Qty

Loc Code

315

280

122441

280

ST317

149

122151

149

MS21042L3

Smb

Purchased No

Each 1,837.0000

3x

m/23265 1x SP

Nut

Location

Loc Qty

Loc Code

316

701

122452

701

ST300

338

117885

32

119017

168

119075

138

ST317

798

122141

798

12-10-11.

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Shop Packet Print

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Work Order ID: 91373

Parent Item: D212-803-015

Parent Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/05/12

Required Date: 10/26/12

Start Qty: 1.00

Required Qty: 1.00

MS21044N04

Nut

Purchased No

110 Each 88.0000

2

2

SP

Location

Loc Qty

Loc Code

ST301

88

119438

1

121464

87

2x

Each 9.0000

SP

SP

Location

Loc Qty

Loc Code

ST320

9

123203

9

1x

Each 0.0000

m123292 SP

SP

Location

Loc Qty

Loc Code

ST323

2

122889

2

1x

Each 0.0000

m123292 SP

SP

Location

Loc Qty

Loc Code

ST291

44

18106

44

1x

Each 0.0000

m123292 SP

SP

MS27212-1-3

Terminal Board

Purchased No

Each 0.0000

m123502

SP

MS3126E16-99P

Socket

Purchased No

Each 0.0000

m123502 SP

SP

MS3120E16-99S

Socket

Purchased No

Each 0.0000

m123390 SP

SP

MS3373-A1

Strip

Purchased No

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Picklist Print

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Work Order ID: 91373

Parent Item: D212-803-015

Parent Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/05/12

Required Date: 10/26/12

Start Qty: 1.00

Required Qty: 1.00

MS35206-226

Screw *Sho*

Purchased No

Each 96.0000

Location

Loc Qty

Loc Code

ST288

96

123189

96

NAS1149D0363J

Washer *Sho*

Purchased No

Each 4,919.0000

Location

Loc Qty

Loc Code

ST294

1400

123248

1400

ST297

3340

122378

3340

ST298

179

117601

61

119537

33

120308

17

121524

68

NAS1197-0

Washer *Sho*

Purchased No

Each 196.0000

Location

Loc Qty

Loc Code

ST295

196

123190

196

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				D4410-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1		D4410-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1	D4410-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
1	1			1	D4410-3	FACE PLATE
		1	1		D4410-5	FACE PLATE
1	1			1	D4410-9	TRIGGER
1	1			1	D4411-1	PLACARD
		1	1		D4411-3	PLACARD
		1	1		D4411-5	PLACARD
1	1	1	1	1	D4411-7	PLACARD
		1	1		D4413-1	DOME PLUG
		1			27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					2PB744-T2	SWITCH
		3			30-037-26	DIODE ASSEMBLY
		2			30-037-3	DIODE ASSEMBLY
1	1			1	AN565F8H9	SETSCREW
		3			AN961-6T	WASHER
		1			51MXY-5-J	SWITCH
1					C100E2-39	SWITCH
17		AR(21)			M39029/31-240	PIN
17		AR(21)			M39029/32-259	SOCKET
		AR(2)			M39029/31-228	PIN
		AR(2)			M39029/32-247	SOCKET
1	1			1	MS20253-1-065	PIN
		3			MS21042L06	NUT
1	1			1	MS21042L08	NUT
1	1	1	1	1	MS21042L3	NUT
		2			MS21044N04	NUT
1	1	1	1	1	MS21919WDG10	CLAMP
		1	1	1	MS21919WDG19	CLAMP
1	1				MS21919WDG20	CLAMP
		1			MS24523-27	SWITCH
		2			MS24693-S5	SCREW
1	1	1	1	1	MS27039-1-07	SCREW
		1			MS27212-1-3	TERMINAL BOARD
1					MS3126E14-19P	PLUG
1					MS3120E14-19S	SOCKET
		2			MS3126E16-99P	PLUG
		1			MS3120E16-99S	SOCKET
		3			MS3373-A1	STRIP
4	4	4	4	4	MS35206-226	SCREW
2	2	2	2	2	NAS1149D0363J	WASHER
4	4	4	4	4	NAS1197-6	WASHER
1	1	1	1	1	D212-803	KIT PAPERWORK

1

4

Part Number: D212-803-015

Description: LH PILOT IN COMMAND, COMPLETE INSTALLATION

[illegible]